

KUKA Linear Units and Positioners for All Payload Categories

KUKA



KUKA - YOUR STRONG PARTNER.

Quality made German robots built with the utmost commitment to our customer's needs. KUKA has been the basis for decades of exceptional technology helping companies to achieve process optimization. We were the pioneers in the world of robotics, and now are global leader in innovation. Our passion is finding future-oriented solutions to make even complex automation tasks simple. Whatever your application no matter the difficulty you can implement it with KUKA. Thanks to experienced KUKA system partners we are able to provide robotic solutions industrywide. We strive to turn your ideas into reality. Use our experience to drive your success.

Maximum productivity all along the line. On course for success with KUKA linear units and positioners.

LINEAR UNITS. Maximize your productivity all the way down the line. KUKA linear units allow you to increase workspaces significantly. Another major advantage: the linear units function as external axes, thus dispensing with the need for an additional controller. The KUKA product range covers every payload category, every environment and every requirement. The spectrum ranges from ceilingmounted units to the high-speed variant and even linear units with a protective cover. You thus hold all the options for decisively expanding your success margin.

POSITIONERS. The objective of every automation solution is to boost productivity and quality. You can reach any position with a KUKA positioner – because it allows fast and precise alignment of the workpieces. This makes them ideal for automating production operations. For this purpose, service-proven standard robotics components are used, which can be combined to form customized solutions. The result is highly dynamic automatic positioners with one to three axes. Depending on the specific task, kinematic systems of all sizes can be implemented for payloads ranging from 250 to 4,000 kg. With KUKA you are in a strong position to implement your automation ideas.



Find out more about the additional components from KUKA Robotics for compact, flexible and efficient manufacturing concepts. Just scan this QR code with your smartphone.

Enlarge the working range of your robot. The linear units from KUKA.

Product overview

Linear units designed for robot categories	Low Payloads, 5–16 kg Medium Payloads, 30–60 kg High Payloads, 90–300 kg Heavy Payloads, 360–1,300 kg	KL 250-3 KL 1000-2, KL 1000-2 S KL 1500-3, KL 1500-3 S, KL 1500-3 T, KL 2000 KL 1500-3, KL 1500-3 S, KL 1500-3 T, KL 3000
Controller Teach pendant	KR C4 KUKA smartPAD KUKA smartPAD	





1 The linear units from KUKA can be extended as desired.

Advantages and functions

POSITIONALLY ACCURATE. Up to four robots can be operated on one linear axis. Multiple robot positions on the linear axis allow optimal adaptation to existing requirements and workspaces.

FLEXIBLE. Long travel extends the work envelope by several times the reach of the robot. They are ideal for linking production lines.

POWERFUL. Additional version with high torque (e.g. for milling applications) and a high-speed variant for tasks requiring extreme speed and short cycle times.

VERSATILE. Floor-mounted and ceiling-mounted variants are available, as is a protective cover for keeping out dirt during tasks in harsh environments.

PRODUCTIVE. Moving workpieces/tools with additional carriages, driven or non-driven (tender carriages) helps to shorten cycle times.



Dimensions



Features and advantages

FLEXIBLE. Long travel extends the work envelope by several times the reach of the robot.

VERSATILE. Floor-mounted and ceiling-mounted variants are available, as is a protective cover for keeping out dirt during tasks in harsh environments.

POSITIONALLY ACCURATE. Up to four robots can be operated on one linear axis. Multiple robot positions on the linear axis allow optimal adaptation to existing requirements and workspaces.

PRODUCTIVE. Moving workpieces/tools with additional carriages, driven or non-driven (tender carriages) helps to shorten cycle times.

SPECIALLY FOR LOW PAYLOADS. This linear unit is suitable for robots with a payload from 5 to 16 kg.



KL 250-3

Max. number of carriages	4
Max. rated travel —————	30,100 mm
Speed with rated payload	1.47 m/s
Pose repeatability	<±0.02 mm
Number of axes	1
Variant	CV
Mounting position	
Mass of carriage	95 kg
Rated payload ————————————————	300 kg
Mass of beam per meter	175 kg
Min. rated travel	1,100 mm
Gradation of rated travel —————	500 mm
Transmission of force	Rack

Operating conditions	Data for the mechanical unit
Ambient temperature	+10 °C to +55 °C
	Controller
	KR C4
Ô	Teach pendant
	KUKA smartPAD

Robots of the low payload category (5 to 16 kg)

KR 5 arc, KR 5 arc HW KR 6-3 KR 16-3, KR 16-3 S, KR 16 L6-3, KR 16 arc HW, KR 16 L8 arc HW

— KR 16-2 KS, KR 16-2 KS-S, KR 16 L6-2 KS

Compatibility

KL 1000-2

Dimensions



POWERFUL. Additional high-speed variant or tasks requiring extreme speed and short cycle times.

FLEXIBLE. Long travel extends the work envelope by several times the reach of the robot. The linear units function as external axes, thus dispensing with the need for an additional controller.

VERSATILE. Floor-mounted and ceiling-mounted variants are available, as is a protective cover for keeping out dirt during tasks in harsh environments.

POSITIONALLY ACCURATE. Up to four robots can be operated on one linear axis. Multiple robot positions on the linear axis allow optimal adaptation to existing requirements and workspaces.

PRODUCTIVE. Moving workpieces/tools with additional carriages, driven or non-driven (tender carriages) helps to shorten cycle times.

SPECIALLY FOR MEDIUM PAYLOADS. This linear unit is suitable for robots with a payload from 30 to 60 kg.



2	KL 1000-2	KL 1000-2 S
Max. number of carriages	4	4
Max. rated travel.	30,200 mm	30,200 mm
Speed with rated payload ———	1.89 m/s	2.35 m/s
Pose repeatability	<±0.02 mm	<±0.02 mm
Number of axes	1	1
Variant	©, O	Ø, O
Mounting position	—— Floor, ceiling ——	——— Floor, ceiling
Mass of carriage	320 kg	320 kg
Rated payload	1,000 kg	1,000 kg
Mass of beam per meter ———	300 kg	300 kg
Min. rated travel ————	1,200 mm	1,200 mm
Gradation of rated travel ———	500 mm	500 mm
Transmission of force	Rack	Rack

Compatibility

Robots of the medium payload category (30 to 60 kg)

- KR 30-3, KR 30 L16-2, KR 30-3 HA, KR 30-4 KS — KR 60-3, KR 60 L45-3, KR 60 L30-3 – KR 60-3 HA, KR 60 L45-3 HA, KR 60 L30-3 HA KR 60-4 KS, KR 60 L30-4 KS, KR 60 L16-2 KS, KR 60 L45-4 KS



Controller

– KR C4

Teach pendant

KUKA smartPAD



Dimensions



KUKA smartPAD

Features and advantages

FLEXIBLE. Long travel extends the work envelope by several times the reach of the robot. The linear units function as external axes, thus dispensing with the need for an additional controller.

POWERFUL. Additional version with high torque (e.g. for milling applications) and a high-speed variant for tasks requiring extreme speed and short cycle times.

VERSATILE. Floor-mounted and ceiling-mounted variants are available, as is a protective cover for keeping out dirt during tasks in harsh environments.

POSITIONALLY ACCURATE. Up to four robots can be operated on one linear axis. Multiple robot positions on the linear axis allow optimal adaptation to existing requirements and workspaces.

SPECIALLY FOR HIGH AND HEAVY PAYLOADS.

This linear unit is suitable for robots with a payload from 90 to 600 kg.



	KL 1500-3	KL 1500-3 S	KL 1500-3 T
Max. number of carriages	4	4	4
Max. rated travel ————	30,000 mm	30,000 mm	30,000 mm
Speed with rated payload ———	1.45 m/s	2.35 m/s	1.89 m/s
Pose repeatability	<±0.02 mm	<±0.02 mm	<±0.02 mm
Number of axes ————	1	1	1
Variant	🛛	CV	🛛
Mounting position	——— Floor, ceiling ——	—— Floor, ceiling	— Floor, ceiling
Mass of carriage ————	440 kg	440 kg	440 kg
Mass of rated payload ————	2,000 kg	3,800 kg	3,800 kg
Mass of beam per meter ———	345 kg	345 kg	345 kg
Min. rated travel ————	1,000 mm	1,000 mm	1,000 mm
Gradation of rated travel ————	500 mm	500 mm	500 mm
Transmission of force ————	Rack	Rack	Rack

Data for the mechanical unit	Operating conditions	Robots of the high/heavy payload category (90 to 600 kg)	Compatibility
+10 °C to +55 °C	Ambient temperature	ITEC pro, KR QUANTEC extra, KR QUANTEC prime, KR QUANTEC ultra KR QUANTEC vltra K	KR QUANTEC p
Controller	E	————— KR 360-3, KR 360-3 L280-3, KR 360-3 L240-3 ———— KR 500-3, KR 500 L420-3, KR 500 L340-3	
KR C4		——————————————————————————————————————	
Teach pendant	ሰ		



Dimensions





Features and advantages

FLEXIBLE. Long travel extends the work envelope by several times the reach of the robot.

POWERFUL. Works quickly and precisely, with maximum payload and robustness.

VERSATILE. A protective cover is available for keeping out dirt during tasks in harsh environments.

POSITIONALLY ACCURATE.Up to two robots can be operated on one linear axis. Multiple robot positions on the linear axis allow optimal adaptation to existing requirements and workspaces.

SPECIALLY FOR HIGH AND HEAVY PAYLOADS. This linear unit is suitable for robots with a payload from 90 to 300 kg.



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- 4 Max. number of carriages -Max. rated travel — — 29,900 mm Speed with rated payload — – 1.96 m/s Pose repeatability — — <±0.02 mm Number of axes — _____ 1 Variant — Mounting position — — Floor Mass of carriage — — 350 kg Mass of rated payload — — 2,000 kg Mass of beam per meter — – 240 kg Min. rated travel — – 400 mm Max. gradation of rated travel -- 500 mm Transmission of force -Rack

Compatibility

Robots of the high payload category (90 to 300 kg)

— KR QUANTEC pro, KR QUANTEC extra, KR QUANTEC prime, KR QUANTEC ultra

 Operating conditions
 Data for the mechanical unit

 Ambient temperature
 +10 °C to +55 °C

 Image: Controller mechanical controller mechanic

KL 2000

KUKA smartPAD



Dimensions



Features and advantages

FLEXIBLE. Long travel extends the work envelope by several times the reach of the robot.

POWERFUL. Works quickly and precisely, with maximum payload and robustness.

VERSATILE. A protective cover is available for keeping out dirt during tasks in harsh environments.

POSITIONALLY ACCURATE. Up to two robots can be operated on one linear axis. Multiple robot positions on the linear axis allow optimal adaptation to existing requirements and workspaces.

SPECIALLY FOR HEAVY PAYLOADS.

This linear unit is suitable for robots with a payload from 700 to 1,300 kg.



Max number of carriages	3
Max. rated travel	29,800 mm
Speed with rated payload	1.45 m/s
Pose repeatability	<±0.02 mm
Number of axes	1
Variant	0
Mounting position	
Mass of carriage	2,500 kg
Mass of rated payload	6,500 kg
Mass of beam per meter	720 kg
Min. rated travel	800 mm
Gradation of rated travel	500 mm
Transmission of force	Rack

Compatibility

Robots of the heavy payload category (700 to 1,300 kg)

— KR 700 PA, KR 1000 titan, KR 1000 L750 titan

Operating conditions	Data for the mechanical unit
Ambient temperature	+10 °C to +55 °C
E	Controller
	KR C4

Teach pendant

KL 3000

KUKA smartPAD

Getting to the point with

economic efficiency and process reliability.

The positioners from KUKA.

Product overview

Positioner 1-axis positioner	1-axis positioner	 KP1-MD 250, KP1-MD 500, KP1-MD 750, KP1-MD 1000, KP1-MD 2000 KP1-MDC 250, KP1-MDC 500, KP1-MDC 750, KP1-MDC 1000, KP1-MDC 2000, - KP1-MDC 4000 KP1-H 250, KP1-H 500, KP1-H 750, KP1-H 1000 KP1-H 250, KP1-HC 500, KP1-HC 750, KP1-HC 1000, KP1-HC 2000, KP1-HC 400 KPF1-V500V1, KPF1-V500V2, KPF1-V500V3 			
	2-axis positioner ———— 3-axis positioner ————	 KP1-MB 2000, KP1-MB 4000 DKP 400 KP3-V2H 250, KP3-V2H 500, KP3-V2H 750, KP3-V2H 1000 KPF3-H2H 250, KPF3-H2H 500, KPF3-H2H 750, KPF3-H2H 1000 			
Controller	KR C4				





[+] MORE POWERFUL







Advantages and functions

FASTER. Through the use of proven KR QUANTEC robot gear units, KUKA positioners achieve improved turning times, which are crucial for minimizing non-productive cycle times. The new motor and gear unit combinations also allow extremely fast index times.

MORE COMPACT. The new mechanical design is characterized above all by the internally routed motor cabling. The integration of this cabling and a more streamlined construction permit an improved and more compact robot design.

MORE POWERFUL. The enormous variability of payload, distance between face plates, and tool radius enables KUKA positioners to retain their dynamic performance and flexibility without limitations.

STIFFER. The enhanced design results not only in a more slender and dynamic construction but also particularly in greater stiffness. The use of new motor and gear unit combinations increases both the bending stiffness and the accuracy of the positioner.

MINIMAL DISRUPTIVE CONTOUR. Compared with their predecessors, the current KUKA positioners feature a disruptive contour reduced by up to 60%, making a smaller cell possible – in addition to a more compact robot.

1 The tilt-turn positioner can be combined with any KUKA robot.

2 Improved mechanical design

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1-axis positioner: KP1-MD/KP1-MDC

Dimensions of the product (example in drawing: KP1-MD)

Dimensions	Dimensions A	Dimensions B	Dimensions C	Dimensions D	Dimensions	Dimensions A	Dimensions B	Dimensions C	Dimensions D
KP1-MD 250		 432 mm 432 mm 432 mm 	400 mm 400 mm 400 mm	632 mm 632 mm 632 mm	KP1-MDC 250	— 236 mm — 236 mm — 236 mm	417 mm 417 mm 417 mm	400 mm 400 mm 400 mm	617 mm 617 mm 617 mm
KP1-MD 1000	— 426.5 mm	— 432 mm	— 500 mm	— 682 mm	KP1-MDC 1000	— 236 mm	— 417 mm	— 400 mm	— 617 mm













	KP1-MD 250 KP1-MDC 250	KP1-MD 500 KP1-MDC 500	KP1-MD 750 KP1-MDC 750	KP1-MD 1000 KP1-MDC 1000	KP1-MD 2000 KP1-MDC 2000	KP1-MDC 4000
Max. rated payload	250 kg	———— 500 kg	———— 750 kg	1.000 kg	2.000 kg	4.000 kg
Number of axes	1	1	1	1	1	1
Distance between face plates ——	flexible	flexible	flexible	flexible	flexible	flexible
Perm. load center distance Lx (MD)	150 mm	150 mm	100 mm	150 mm	200 mm	
Perm. load center distance Ly ——	200 mm	200 mm	200 mm	200 mm	200 mm	200 mm
Pose repeatability ————	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm
Mounting position	Floor	Floor	Floor	Floor	Floor	Floor
Positioner footprint	flexible	flexible	flexible	flexible	flexible	flexible
Weight (MD/MDC)	91/147 kg	——— 119/175 kg	——— 119/175 kg	——— 187/241 kg	——— 455/677 kg	————— 850 kg
	with 250 kg	with 500 kg	with 750 kg	with 1,000 kg	with 2,000 kg	with 4,000 kg
Axis data	rated payload	rated payload	rated payload	rated payload	rated payload	rated payload
Turning range ————	standard — infinite	infinite	infinite	infinite	infinite	infinite
	with ES ±190°	±190°	±190°	±190°	±190°	±190°
Perm. load torque	368 Nm	736 Nm	736 Nm	1,472 Nm	3,900 Nm	5,890 Nm
Perm. tilting torque (MD) ———	736 Nm	1,472 Nm	2,207 Nm	2,943 Nm	7,652 Nm	
Perm. mass moment of inertia —	180 kg m²	359 kg m²	——— 530 kg m²	——— 719 kg m²	2,100 kg m ²	4,300 kg m ²
Turning time (180°; 360°) ———	2.2 s; 3.5 s	——— 2.7 s; 4.6 s	2.9 s; 4.9 s	2.3 s; 4.0 s	——— 3.3 s; 5.8 s	3.8 s; 6.8 s

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Teach pendant

— KUKA smartPAD



Dimensions (example in drawing: KP1-H 250 - KP1-H 750)





		KP1-H 250	KP1-H 500	KP1-H 750	KP1-H 1000
Max. rated payload		250 kg -	500 kg -	750 kg	1,000 kg
Number of axes		1 -	1 -	1	1
Loading height	980/1,08	0/1,180/1,280mm -	— 980/1,080/1,180/1,280 mm ·	— 980/1,080/1,180/1,280 mm	- 980/1,080/1,180/1,280 mm
Perm. load center distance Lx —		150 mm -	150 mm -	150 mm	150 mm
Perm. load center distance Ly —		200 mm -	200 mm -	200 mm	200 mm
Pose repeatability		±0.08 mm -	±0.08 mm -	±0.08 mm	±0.08 mm
Mounting position ———— Interference circle —————			Floor -	Floor	Floor
Weight	2	59/267/275/283 kg -	293/302/310/318 kg -	293/302/310/318 kg	399/410/421/432 kg
		with 250 kg	with 500 kg	with 750 kg	with 1,000 kg
Axis data		rated payload	rated payload	rated payload	rated payload
Turning range	– standard —	infinite -	infinite	infinite	infinite
	– with ES –	±190° -			±190°
Perm. load torque ————		368 Nm -	736 Nm -	736 Nm	1,472 Nm
Perm. tilting torque		1,790 Nm -	3,581 Nm ·	5,371 Nm	7,161 Nm
Perm. mass moment of inertia -		180 kg m² -	359 kg m ² ·	530 kg m ²	719 kg m ²
Turning time (180°; 360°) ——		2.3 s; 3.7 s -	2.5 s; 4.2 s	3.4 s; 5.9 s	2.5 s; 4.2 s

Data for the mechanical unit

— +5 °C to +40 °C

Controller

—— KR C4

Teach pendant

_____ KUKA smartPAD

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Operating conditions

Ambient temperature -

1-axis positioner: KP1-HC

Dimensions (example in drawing KP1-HC 250 – KP1-HC 750)



	KP1-HC 250	KP1-HC 500	KP1-HC 750	KP1-HC 1000	KP1-HC 2000	KP1-HC 4000
Max. rated payload	250 kg -	500 kg	———— 750 kg	1,000 kg	2,000 kg	4,000 kg
Number of axes —	1 -	1	1	1	1	1
Loading height	980/1,080 mm -	— 980/1,080 mm	— 980/1,080 mm	— 980/1,080 mm	- 1,000/1,250 mm	— 1,000/1,250 mm
	1,180/1,280 mm -	— 1,180/1,280 mm	- 1,180/1,280 mm	- 1,180/1,280 mm	1,500 mm	1,500 mm
Distance between face plates —		flexible	flexible	flexible	flexible	flexible
Perm. load center distance Ly —	150 mm -	150 mm	150 mm	150 mm	200 mm	150 mm
Pose repeatability	±0.08 mm -	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm
Mounting position			———— Floor	Floor	Floor	Floor
Interference circle						
Weight	466/479 kg -	——— 538/551 kg	—— 538/551 kg	—— 648/663 kg	— 1,085/1,175 kg	— 1,246/1,343 kg
	492/506 kg -	———— 563/577 kg	——— 563/577 kg	——— 680/695 kg	1,263 kg	1,440 kg
	with 250 kg	with 500 kg	with 750 kg	with 1,000 kg	with 2,000 kg	with 4,000 kg
Axis data	rated payload	rated payload	rated payload	rated payload	rated payload	rated payload
Turning range ————	— standard — infinite -	infinite	infinite	infinite	infinite	infinite
	— with ES — ±190° -	±190°	±190°	±190°	±190°	±190°
Perm. load torque	368 Nm -	736 Nm	736 Nm	1,472 Nm	3,900 Nm	5,890 Nm
Perm. mass moment of inertia	180 kg m² -	359 kg m ²	530 kg m ²	719 kg m ²	2,100 kg m ²	4,300 kg m ²
Turning time (180°; 360°) ——	2.3 s; 3.7 s -	2.7 s; 4.6 s	3.4 s; 5.9 s	2.3 s; 4.0 s	3.3 s; 5.8 s	3.8 s; 6.8 s

Operating conditions	Data for the mechanical unit
Ambient temperature	+5 °C to +40 °C
	Controller
	— KR C4

Teach pendant

KUKA smartPAD



1-axis positioner: KPF1-V

Dimensions (example in drawing KPF1-V500V1)







	KPF1-V500V1	KPF1-V500V2	KPF1-V500V3
Max. rated payload	500 kg	500 kg	500 kg
Number of axes	1	1	1
Loading height	970 mm	820 mm	620 mm
Perm. load center distance Lx			
Perm. load center distance Ly	150 mm	150 mm	150 mm
Pose repeatability	±0.06 mm	±0.06 mm	±0.06 mm
Mounting position	Floor	Floor	
Interference circle			
Weight	323 kg	281 kg	268 kg

Axis data		with 500 kg rated payload	with 500 kg rated payload	with 500 kg rated payload
Turning range ———	— standard ———	±190°	±190°	±190°
	— with ES ———	±190°	±190°	±190°
Perm. load torque	· · ·	580 Nm	580 Nm	580 Nm
Perm. tilting torque				
Perm. mass moment of inertia –		110 kg m²	110 kg m ²	110 kg m ²
Turning time (90°; 180°) ——		1.24 s; 1.92 s	1.24 s; 1.92 s	1.24 s; 1.92 s

Operating conditions	Data for the mechanical unit
Ambient temperature	+5 °C to +40 °C
	Controller
	KR C4
Ø	Teach pendant
	KUKA smartPAD

1-axis positioner: KP1-MB

Dimensions



	KP1-MB 2000	KP1-MB 4000
Max. rated payload	2,000 kg —	4,000 kg
Number of axes	1 _	1
Pose repeatability ————	±0.08 mm -	±0.08 mm
Mounting position	– Floor –	
Interference circle		=
weight	530 kg -	——————————————————————————————————————
	with 2,000 kg	with 4,000 kg
Axis data	rated payload	rated payload
Turning range ————	standard ±190° -	±190°
	with ES ±190°	±190°
Perm. load torque		
Perm. tilting torque	25,000 Nm -	30,000 Nm
Perm. mass moment of inertia	4,867 kg m ² –	7,857 kg m ²
iurning time (180°/360°) ————	3.9 S; 6.9 S	3.9 s; 6.9 s
Operating conditions	Data fe	or the mechanical unit
Ambient temperature		+5 °C to +40 °C
E		Controller
		KR C4
Ô		Teach pendant
		—— KUKA smartPAD



Dimensions





Axis data

DKP 400

Max. rated payload ———————————	400 kg
Number of axes	2
Loading height	857 mm
Pose repeatability	±0.01 mm
Mounting position	
Weight	300 kg

with 400 kg rated payload

_____ Tilting axis ______ ±90° Turning range — —— Rotational axis — without ES — endless Perm. load torque — ------ Tilting axis ------- 7,000 Nm Perm. tilting torque — Rotational axis ______ 3,550 Nm Perm. mass moment of inertia — Rotational axis — 64 kg m²

Tilting axis —

Operating conditions Data for the mechanical unit — +5 °C to +40 °C

Ambient temperature -

Max. rotational velocity —

_____ 44.5°/s

Controller

— KR C4

Teach pendant

KUKA smartPAD

3-axis positioner: KP3-V2H

Dimensions



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	KP3-V2H 250	KP3-V2H 500	KP3-V2H 750	KP3-V2H 1000
Max. rated payload	250 kg	500 kg	750 kg	1,000 kg
Number of axes	3	3	3	3
Loading height	952 mm	952 mm	952 mm	952 mm
Tool radius (increments of 100 mm)	500 - 1,000 mm	500 - 1,000 mm	500 - 1,000 mm	500 - 1,000 mm
Distance between face plates (increments of 200 mm)	1,600 - 3,000 mm	1,600 - 3,000 mm	1,600 - 3,000 mm	1,600 - 3,000 mm
Load ratio	100:80	100:80	100:80	100:80
Pose repeatability	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm
Mounting position	Floor	Floor	Floor	
Interference circle	1,880 - 2,670 mm	1,880 - 2,670 mm	1,880 - 2,670 mm	1,880 - 2,670 mm
Weight	1,331 kg	1,389 kg	1,491 kg	1,619 kg
	with 250 kg	with 500 kg	with 750 kg	with 1,000 kg
Axis data	rated payload	rated payload	rated payload	rated payload
Main rotational axis				
Turning range			±185°	±185°
Turning time (180°)	3.7 s	3.8 s	3.3 s	3.7 s
Planetary axes				
Turning range —————	without ES infinite	infinite	infinite	infinite
	with ES ±180°	±180°	±180°	±180°
Perm. load torque	368 Nm	736 Nm	736 Nm	1,472 Nm
Perm. mass moment of inertia	180 kg m ²	359 kg m²	530 kg m²	719 kg m²
Turning time (180°; 360°)	2.2 s; 3.5 s	2.7 s; 4.6 s	2.9 s; 4.9 s	2.3 s; 4.0 s

Operating conditions

Ambient temperature —

Data for the mechanical unit

----- +5 °C to +40 °C

Controller

— KR C4

Teach pendant

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_____ KUKA smartPAD

3-axis positioner: KPF3-H2H

Dimensions (example in drawing KPF3-H2H 500/750)



	KPF3-H2H 250	KPF3-H2H 500	KPF3-H2H 750	KPF3-H2H 1000
Max. rated payload	250 kg	500 kg	750 kg	1,000 kg
Number of axes	3	3	3	3
Loading height	 dependent on turning radius 	dependent on turning radius	dependent on turning radius	dependent on turning radius
Tool radius (increments of 100 mm)	400 - 600 mm	500 - 800 mm	500 - 800 mm	500 - 800 mm
Distance between face plates (increments of 100 mm)	800 - 3,000 mm	800 - 4,500 mm	800 - 4,500 mm	800 - 4,500 mm
Load ratio —————	100:80	100:80	100:80	100:80
Pose repeatability	±0.08 mm	±0.08 mm	±0.08 mm	±0.08 mm
Mounting position ————————————————————————————————————	Floor	Floor	Floor	Floor
	with 250 kg	with 500 kg	with 750 kg	with 1.000 kg
Axis data	Rated payload	Rated payload	Rated payload	Rated payload
Main rotational axis				
Turning range	-185°/+5°	-185°/+5°	-185°/+5°	-180°/+5°
Turning time (180°; 360°)				
Rotational velocity	126°/s	81°/s	75°/s	60°/s
Planetary axes				
Turning range	without ES <u>±190°</u>	±190°	±190°	infinite
	with ES <u>±190°</u>	±190°	±190°	±190°
Perm. load torque	370 Nm	580 Nm	610 Nm	1,000 Nm
Perm. mass moment of inertia	70 kg m ²	110 kg m ²	210 kg m ²	———— 600 kg m ²
Rotational velocity ————————————————————————————————————	132°/s	132°/s	114°/s	108°/s
	c	Operating conditions		Data for the mechanical unit
	– ב	Ambient temperature		+5 °C to +40 °C
	,	П		Controller
	-			
	-			KR C4
		1		Teach pendant
	-			KUKA smartPAD

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An unbeatable team.

Product overview

[+] FASTER AS A TEAM

[+] SAFER AS A TEAN



NO MATTER WHICH ROBOT YOU OPT FOR KUKA OFFERS YOU THE MATCHING SYSTEM COMPONENTS. KUKA robots embody all the essential characteristics of future-oriented robot technology. KUKA robots are more reliable and more flexible than ever with the ability to master heavy loads and long reaches with extreme precision. Thanks to an outstanding availability of nearly 100 %, KUKA robots make the automation processes easier than ever before.

KR C4 – THE CONTROL SYSTEM OF THE FUTURE. More

powerful and safer, with more flexibility. Its open architecture can manage all kinematic systems and even complete production lines. The KR C4 provides a firm foundation for the automation of tomorrow. This significantly reduces your costs in automation for integration and maintenance. At the same time the long-term efficiency and flexibility of the systems are increased. The KR C4 gives you the necessary openness to meet the requirements of tomorrow's markets.

99.995%

AVAILABILITY. ROBUST AND LOW ON MAINTENANCE, THIS UNBEATABLE TEAM WORKS NON-STOP ON YOUR SUCCESS.

[+] SIMPLER AS A TEAM

[+] MORE VERSATILE AS A TEAM



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Teach pendant: KUKA smartPAD

THE SIMPLEST WAY OF OPERATING ROBOTS. Touch screen. Graphics support. Flexible interaction. The large touch screen of the KUKA smartPAD allows operation of both robots and entire systems, all visually represented on the screen. The display adapts to show the user only those operator control elements that are needed at any given moment. Attention is always focused on what is important, allowing users to work more intuitively, quickly, easily and efficiently.

FOR EVERY TASK. KUKA function and technology packages breathe life into the KUKA robots. They enable them to carry out particular industry-specific functions within an automa-

tion solution. Gluing, moving, machining, measuring, handling or working together with humans or other synchronized robots: KUKA function and technology packages make automation easy.

35

36 \ KUKA Linear Units and Positioners for All Payloads \ KUKA System Components



The control system of the future

MORE POWERFUL, SAFER, MORE FLEXIBLE, AND MORE INTELLIGENT. The KR C4 has been created for the automation of today and tomorrow. Thanks to its open architecture it is a master of simple integration. It can communicate in a wide range of programming languages and is ideally suited to the control of KUKA manipulators. It can carry out a vast range of tasks, be used for robots of all payload categories, and control entire production lines. With the KR C4 all integrated controllers, SafetyControl, RobotControl, MotionControl, and LogicControl have a joint database and infrastructure for maximum performance, scalability, and flexibility.









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1 Increased system availability through systematic reduction of hardware, cables and connectors

2 The passive heat exchange system, with separate air circulation in the inner and outer zones of the controller, allows low-maintenance operation even in dusty environments. Entirely without filter mats.

3 Dimensions of the KR C4

Features and advantages

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ALL-ROUNDER. Safety, Robot, Logic and MotionControl – the KR C4 combines everything in a single controller allowing effortless control of the entire system.

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UNIVERSAL APPLICATION. The open architecture of the KR C4 can control not only KUKA robots but also external axes – for maximum flexibility, scalability, performance and openness, in minimum space.

FOR ALL PAYLOADS. The KR C4 is the uniform controller for all KUKA robots, ranging from the low to high payload range categories.

COMMUNICATION TALENT. In addition to its own robot language KRL, the KR C4 understands the language of the CNC machining world (G-code) and the language of PLCs, enabling it to communicate directly with your Siemens[®] or Rockwell[®] controller.

ROBUSTNESS. The consistent choice of durable components and well-designed cabinet ensure long-term, reliable operation, even in extreme conditions.

±0.002 SEC I/O RESPONSE TIME. Secure data exchange measured in milliseconds forms the basis for new safety concepts in human-machine cooperation.

ENERGY-EFFICIENT. The new energy management system allows the energy consumption of the controller to be reduced by up to 95 %* in standby mode. The improved cooling concept, combined with a temperature-controlled fan, further reduces the power dissipation of the controller, while making operation considerably quieter.

KR C4 controller

Туре ————	KR C4
Processor	— Multi-core technology
Hard drive —————	HDD, SSD optional
Interface	USB, EtherNet
Field buses — PROFINET, EtherNet/IP, PRO	FIBUS, DeviceNet, EtherCAT, Interbus
Max. number of axes	
Protection rating	IP 54
Dimensions (D x W x H)	596 mm x 792 mm x 960 mm
Weight	150 kg

Power supply connection

Rated supply voltage	3 x /00-/80 V ΔC
Permissible tolerance of rated voltage	-10 to +10 %
Mains frequency	40 to 61 Hz
Mains-ridgeticy Mains-side fusing min 3 x 25 A slow-blowing max 3 x 1	22 A slow-blowing

Operating conditions

Ambient temperature	 +5 °C to +45 °C
Ambient temperature with cooling unit	 optionally up to +50 °C

KUKA smartPAD

KUKA smartPAD – Making robot operation really easy

TOUCH SCREEN. GRAPHICS SUPPORT. FLEXIBLE INTERACTION. The more diverse the robots' abilities become, the greater the importance of intuitive user interfaces for their operation. The new KUKA smartPAD brilliantly demonstrates on a large antireflection touch screen just how simple it can be. Intelligent, interactive dialogs provide the user with those operator control elements that are currently required. This makes work easier, faster, more efficient, and simply smarter all-round.



[+] INTEGRATED USB CONNECTION





1 Simple, intuitive operator control via touch screen

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2 Ergonomic 6D mouse

Features and advantages

UNIVERSAL APPLICATION. Operate all KUKA robots and KR C4 controllers with the KUKA smartPAD.

ANTIREFLECTION TOUCH DISPLAY. Simple operation via the well-lit 8.4" screen with an intuitive user interface.

ERGONOMICALLY OPTIMIZED. Designed to be user-friendly. Built for mobility and its lightweight, just 1,100 grams.

HOT-PLUGGABLE. If the KUKA smartPAD is not being used it can be simply unplugged during ongoing operation and used with any other KR C4 controller.

INTEGRATED USB CONNECTION. Direct saving and loading of configurations now possible via USB port on the KUKA smartPAD.

HAPTIC JOG KEYS. The combination of haptic jog keys and a haptically controlled mouse enables intuitive maneuvering with constant visual contact with the robot.

Type KUKA smartPAD Display scratch-resistant industrial touch display Display size 8.4" Dimensions (D x W x H) 50 mm x 240 mm x 290 mm Weight 1,100 g

Teach pendant: KUKA smartPAD

KUKA function and technology packages

Function and technology packages for the KR C4

KUKA function and technology packages help you to solve specific automation tasks efficiently with minimum programming. KUKA's portfolio of software solutions cover nearly all common areas of application. Using these packages our KUKA system partners implement tailored solutions to meet every customer requirement.

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KUKA function and technology packages

KUKA.WorkVisual	Engineering environment for all KUKA robots for system configuration, programming, data backup, diagnosis, and more.	
KUKA.Load	Supports the evaluation of the load on a KUKA robot or the selection of a suitable robot for a given load.	
KUKA.UserTech	Fast programming of motion and program sequences using freely definable buttons, input masks and parameter	
KUKA.ExpertTech	Faster, simpler programming even for non-experts in KRL code via menu-guided command selection.	
KUKA.HMI Zenon	Creation of customized, application-specific user interfaces for visualization and operator control without	
KUKA.RemoteView ———	Allows remote access to the robot via a secure Internet connection, thereby offering the possibility of remote	
KUKA.VirtualRemotePendant	Allows the use of EtherNet communication to run the user interface of the KUKA smartPAD on an external PC and to operate the robot.	
KUKA.RobotSensorInterface	Supports simple and flexible interfacing with sensors in the KR C4. It is also possible to integrate a number of channels with hard real-time requirements	
KUKA.VisionTech	"onBoard" vision system including image processing, camera and sensors. Extensive configuration options enable the flexible use of the robot in an unstructured environment.	
KUKA.ConveyorTech	Organizes the cooperation of robots and conveyors. Allows efficient, dynamic handling of parts, even for complex applications	
KUKA.ForceTorqueControl –	Takes account of process forces and torques exerted on the workpiece during machining, and controls and adjusts these as specified in the program sequence. In applications such as grinding, polishing, bending or even assembly, this technology package is an indispensable help.	
KUKA.SafeOperation	Flexible programming of safe cooperation between humans and machines. Definition of safe workspaces, velo-	
KUKA.SafeRangeMonitoring	cities, envelopes around robot tools, and cooperation with the operator. ————————————————————————————————————	



<u> </u>	KUKA function and technology packages
KUKA.Gripper & SpotTech	— Programming of grippers and weld guns via easy-to-use inline forms for many industrial applications.
KUKA.ArcTech	 For rapid start-up and simple programming of arc welding applications. The complete portfolio of option packages, in combination with sensors and sequence control, enables arc welding at the highest level.
KUKA.LaserTech	 A modular, time-saving and easy-to-operate programming support package for laser cutting and laser welding. Both applications can be executed using the same robot – giving maximum flexibility as the workning and sale applies.
KUKA.ServoGun	 Workprecenteds to be clamped only once. Enables the operation of electric motor-driven spot weld guns with the KUKA robot controller. Vari- ous additional software options allow e.g. the elimination of mechanical gun compensation and other functions
KUKA.GlueTech	 Functions. Enables user-friendly programming of dispensing applications such as bonding, seam sealing or application of support seams using inline forms on the KUKA robot controller.
KUKA.RoboTeam	 Coordinates and enables the high-precision interaction of a team of robots for handling a shared load or for working together on a moving workpiece.
KUKA.EtherNet KRL	 Makes it possible to exchange data with external computers via the EtherNet interface. The robot can function have both as a client and as a second se
KUKA.OPC-Server	 — Tunction here both as a client and as a server. Basic technology for standardized data exchange between robots and external controllers for non-real-time information streams. Ideal for interfacing with external visualization and MES systems.
KUKA.PLC Multiprog —	 Programming environment for an extremely fast Soft PLC conforming to the IEC61131 standard. Expands the functionality of the KR C4 and offers virtually unlimited openness in the programming of automation cells and applications
KUKA.PLC ProConOS	 Applications. Runtime system of the KUKA.PLC Multiprog Soft PLC. PLC programs created with KUKA.Multiprog are run directly on the KR C4, with full access to the entire I/O system of the robot. Reading and processing of variables cusch a pricipal partitions and valuesity via function blocks.
KUKA.PLC mxA	 Such as axis positions and velocity via function blocks. Allows direct commanding and positioning of the robot by external controllers (Siemens®, Rockwell®, etc.). The user thus requires no knowledge of robot programming in the KUKA-specific robot language
KUKA.CNC	 KRL. Complete software-based CNC implementation for execution of machine tool code (G-code) directly on the robot controller. This turns the robot, with its accuracy and stiffness, into a machining center for path-supported processes.
KUKA.Sim	 The simulation programs of KUKA.Sim allow robotic cells to be planned with true-to-life accuracy.

Contact KUKA at:



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www.contact.kuka-robotics.com

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